



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBA6300-80901-15
Job Sheet 189063



Part No: RBA6300-80901-15

Job Qty: 1 pcs

Part Name: Cylinder Holding Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/18/19

Job Tracking No:

Due Date: 3/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBA6300-80901-15 Rev.B IPP Rev. A 18.11.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs <i>1 kit of 2 pcs</i>		3/1/19	0.00	0.00	Purchasing - 1	<i>DP</i>	FEB 19 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs		3/1/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
120	QC 6	1 pcs		3/1/19	0.00	0.00	QC 6 - 38	<i>Packaging 2-5 B4B</i>	FEB 19 2019 <i>DP</i>
							QC 6 - 42		
							QC 6 - 9		
							QC 6 - 68		DAS FEB 19 2019 58
130	Packaging 3-1 - Stock - B4B	1 pcs		3/1/19	0.00	0.00	Packaging 3 - 1 - B4B		9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		DAS
							Packaging 3 - 4 - B4B		28
							Packaging 3 - 5 - B4B		DAS 9-89
140	QC 21 - SA	1 pcs		3/1/19	0.00	0.00	QC 21 - SA - 21	<i>21</i>	FEB 21 2019

Part Op 100 - -Issue P/O to CUSSON CABINETS; P/O *042334* -Manufacture RBA6300-80901-15 as per DWG. -Use Descriptions: hard wood EXEPT oak as per DWG note 2. -Certificate of Conformity is required
110 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBA6300-80901-15P	Cylinder Holding Block	1 (1 ea)	100-Purchasing	<i>S154649</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBA6300-80901-15P	1	0	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S154651



Part: RBA6300-80901-15

Job No: 189063

Serial No/Batch: S154651

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 02/19/19

Part Specifications

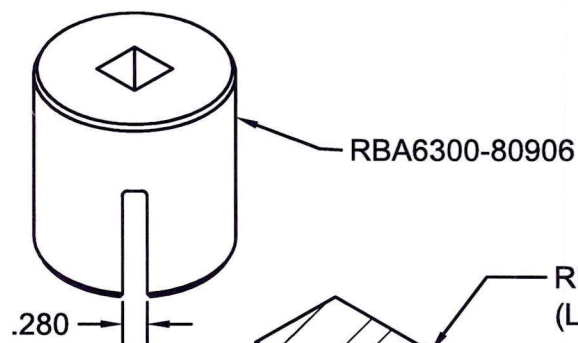
Specifications could not be found.

Plex 1/18/19 7:34 AM Dart.lajeunesse.marie

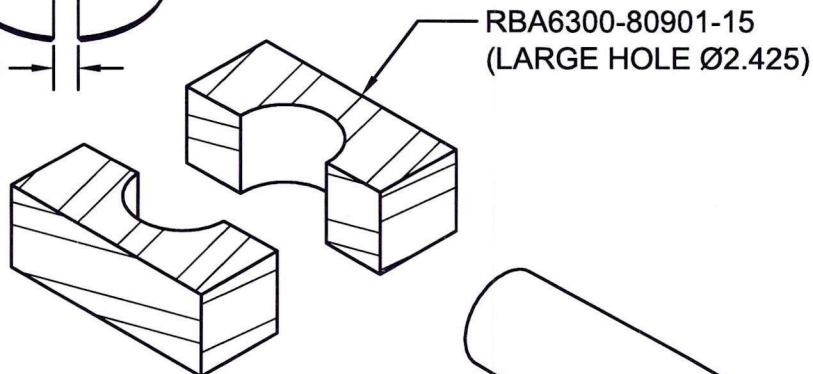
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED TOOLS TO BOM THAT MAKE UP KIT.	8/13/09	RJC	-

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

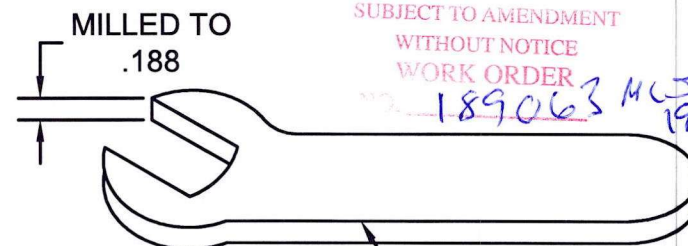
189063 MJS
1901-18



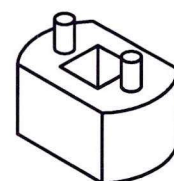
RBA6300-80906



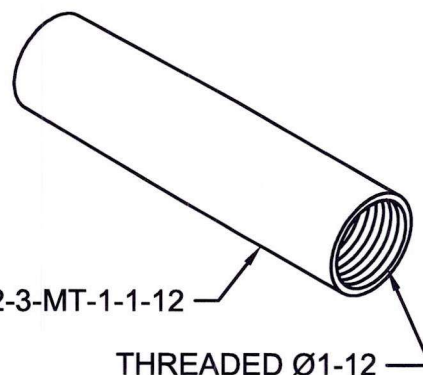
RBA6300-80901-15
(LARGE HOLE Ø2.425)



RBA6300-80901-17
(WRIGHT pn#1434
1-1/16 WRENCH)



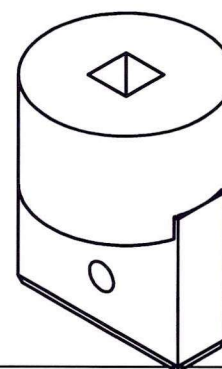
RBH6340-80901



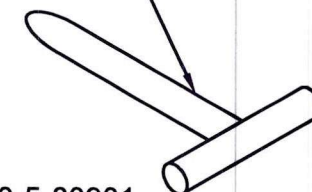
269A3162-3-MT-1-1-12

THREADED Ø1-12

REID TOOL #PNT-11



269A3150-5-80901



WAS 369A6300-80901 KIT

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
		B/O		1	LARGE PISTOL CASE (RSR)		#GG10404
				1	TORQUE WRENCH ADAPTER		RBA6300-80906
				1	CYLINDER HOLDING BLOCK		RBA6300-80901-15
				1	PISTOL GUIDE		269A3162-3-MT-1-1-12
				1	1-1/16 WRENCH		RBA6300-80901-17
				1	HOUSING SPANNER WRENCH		RBH6340-80901
		B/O		1	T-PIN		REID TOOL #PNT-11
				1	TORQUE WRENCH ADAPTER		269A3150-5-80901

RED BARN MACHINE	
TITLE LANDING GEAR DAMPER KIT	
DWG NO. RBA6300-80901 KIT	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-7-06
SHEET 1 of 1	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042334



Supplier: CUS001-VC
Cusson Armoires & Cabinets
141 Rue Longueuil Street
L'Orignal
ON
K0B 1K0
Phone: 613-677-2675

PO No: PO042334
PO Date: 1/21/19
Due Date: 2/11/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To:

Pymt Terms: Prepay
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188938	RB T103314- 107P			Block	Firmed X6	-	2/11/19 FEB 19 2019	6 Ea	0 Ea	6 Ea	\$95.00/Ea	\$570.00
2	189063	RBA6300- 80901- 15P			Cylinder Holding Block	Firmed X1	-	2/11/19 FEB 19 2019	1 Ea	0 Ea	1 Ea	\$160.00/Ea	\$160.00
1 Kit of 2 pcs												Grand Total:	\$730.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/21/19 11:29 AM dart.Lussier.Patrick

Cusson

ARMOIRES - CABINETS

INVOICE

Invoice No.: 5285
Date: 02/14/2019

141 rue Longueuil, C.P. 159
L'Original, Ontario K0B 1K0
Tel: 613-675-4441

Sold to:

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship to:

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Business No.: GST # R114716269

Quantity	Description	Tax	Amount
	Detail 107 in commercial grade hardwood <i>x6</i> Cylinder holding blocks in commercial grade hardwood <i>x1</i> Purchase order 042334	H H	570.00 160.00
	H - HST 13% GST		94.90
<i>please see coc.</i> <i>Approved by:</i>			
Comment: Frais d'administration de 2% par mois sur tout solde impayé			Total Amount 824.90

*** CERTIFICATE of CONFORMITY ***

Manufacture:

CUSSEN wood worker

Purchase order #:

P0042334

Packing Slip#

Part #:

1 - RB1103314-107P

Drawing Rev:

Serial/Batch:

Description (Part Name):

2 - RBA630080901-ISP

Quantity:

1 - Block 2 - Cylinder Holding block

1 - 6x 2 - 1x

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☐

2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒

3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒

4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Raw material → Natural Solid maple wood.

Record Expiry Date of Materials: _____

Authority:

Approval:

Date: (yyyy/mm/dd)

2019/02/13

Signature:

Title:

Owner